

**BS EN ISO 9001:2015
and National Highways Sector Scheme 20 Schedule**

Billington Structures Ltd

Barnsley Road, Wombwell, Barnsley, South Yorkshire, S73 8DS

Base Material(s)	S355J2 according to BS EN 10025-2 S460G2+M according to BS EN 10025-2 S355J2H according to BS EN 10210-1
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG Metal active gas welding 136 – FCAW Tubular-cored arc welding with active gas shield 783 – DASW Drawn arc stud welding with ceramic ferrule 121 – SAW Fully mechanized Sub Merged Arc Welding
Responsible Welding Coordinator	Vasyl Kruk – EWE (up to and including EXC 4)
Alternate	Jon Wright- BCSA RWC route (up to and including EXC2) Matthew Allen- BCSA RWC route (up to and including EXC2) James Waller- BCSA RWC route (up to and including EXC2)
Level 3 Bolting Co-Ordinator	Subcontracted process

Certificate number: 20 - 002
Initial registration: October 2019
Latest issue: 19 September 2023
Expiry date: 18 September 2026

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
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