



Steel Construction Certification Scheme Limited

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www.steelcertification.co.uk

Welding Certificate

2273 – CPR – 0009 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0009.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer	Billington Structures Ltd Incorporating Tubecon Barnsley Road, Wombwell, Barnsley, South Yorkshire, S73 8DS
Facilities of the Manufacturer	Barnsley Road, Wombwell, Barnsley, South Yorkshire, S73 8DS 456 Badminton Road, Yate, Bristol, BS37 5HY
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding with ceramic ferrule 121 – (SAW) Fully mechanized Sub Merged Arc Welding
Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: JO, JR, J2, +N, +M – according to PD CEN ISO/TR 15608
Responsible Welding Coordinator	Vasyl Kruk – EWE (up to and including EXC 4)
Alternate	Jon Wright – BCSA RWC route (up to and including EXC 2) Matthew Allen – BCSA RWC route (up to and including EXC 2) James Waller – BCSA RWC route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	01 May 2011
Date of this issue	19 September 2023
Date of expiry	18 September 2026
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI