



# Welding Certificate

**2273 – CPR – 0002**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0002.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>Billington Structures Ltd</b> Incorporating <b>Tubecon</b> Barnsley Road, Wombwell, Barnsley, South Yorkshire, S73 8DS
<b>Facilities of the Manufacturer</b>	Barnsley Road, Wombwell, Barnsley, South Yorkshire, S73 8DS 456 Badminton Road, Yate, Bristol, BS37 5HY Engine Lane, Shafton, Barnsley, South Yorkshire, S72 8SP
<b>Standard</b>	<b>BS EN 1090-2:2018+A1:2024</b>
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2018+A1:2024
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding with ceramic ferrule
<b>Base Material(s)</b>	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: JO, JR, J2, +N, +M, J2W – according to PD CEN ISO/TR 15608
<b>Responsible Welding Coordinator</b>	Noshad Mohseni – Professional Interview (up to and including EXC 4)
<b>Alternate</b>	Jon Wright – BCSA RWC route (up to and including EXC 2) Paul Geddes – BCSA RWC route (up to and including EXC 2) Rob Nicholls – BCSA RWC route (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>01 May 2011</b>
<b>Date of this issue</b>	<b>18 December 2025</b>
<b>Date of expiry</b>	<b>18 September 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

**Chairman: Dr S Pike**



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To confirm the validity of this certificate please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)